



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-5

Job Sheet 174930



Part No: D5149-5

Job Qty: 10 ea

Part Name: Step Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEET 7 IPP REV:A NEW ISSUE 14-12-08 JLM VERIFIED BY:DD IPP REV:B 15.11.09 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Waterjet		DL 18/04/03
100	Waterjet	10 pcs		4/18/18	0.00	0.28	Waterjet1		DL 18/04/03
110	QC	10 pcs		4/18/18	0.00	0.00	QC2 Waterjet-2		DL 18/04/03
120	QC	10 pcs		4/18/18	0.00	0.00	QC8-6		38
130	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3		DL 18/04/04
140	QC21-SA	10 Ea		4/18/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - LOCATION: WA001

DAS
21 APR 04 2018
9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.2777 sf (.02777 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	146	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Cap	1.880Inches ± 0.030	1.910 1.850		
2	Step Cap	0.125Inches ± 0.010	0.135 0.115		

Plex 3/23/18 9:47 AM Dart.Gagnon.Michelle



Container No: S057902



Part: D5149-5

Job No: 174930

Serial No/Batch: S057902

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/04/10

